The Trav **February** December Personalized Tours, In



Iracy's Iravels

I feel truly blessed to have such wonderful customers who choose to travel with us. Each journey they take with us is a reminder of the trust they place in our service, and that trust is something we never take for granted. Our customers are more than just passengers; they become part of our extended family. This is never more apparent than on our August Adventure, when 7 days of traveling goes way too fast, and the smiles, laughs, and memories created inspire us to continually deliver exceptional, personalized service.

We are dedicated to making every journey special, tailored to meet the unique needs and preferences of each traveler. It's an honor to be a part of their adventures, whether it's their first trip or one of many. The loyalty and warmth of our customers drive us to go above and beyond, ensuring that every experience with us is memorable and filled with fun and laughter. Thank you to all our incredible customers for allowing us to be a part of your travels. I am a firm believer that "It's not the destination that makes it special, it's the journey."

# Saturdau. Uctober 26th -

Get ready for a howl-iday celebration like no other! Join Personalized Tours for a spook-tacular Halloween party and travel show where we'll be brewing up more than just witches' brew! Enjoy boo-licious bites that will make your taste buds scream, and dive into frighteningly fun games that will have you cackling like a witch. Plus, uncover travel itineraries for 2025 that are so good, they're almost magical! It's going to be a monster mash-up of food, fun, and wanderlust—so don't ghost us! RSVP today for a night that's sure to be a real treat! forget to come in your most ghoulish attire for a chance to win our costume contest.

RSVP At 920.528.7600 or Info@GoPersonalized.com

TRAVEL SHOW AND CHILI COOKOFF JANUARY 25TH, 2025 mark

Get ready to heat things up this winter! Join us on January 25th, 2025, for a cozy chili cookoff and travel show at our office in Waldo. Warm up with some delicious chili, explore exciting upcoming tours, and sign up to show off your chili-making skills. Don't forget to RSUP in advance—this is one event you won't want to miss!

> Call or Email to RSUP 920.528.7600



Info@GoPersonalized.com



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#### **2025 TOP Tours**

Many of you met Frances this summer at our travel show and from tour to Clarksville. She has now taken on a position at Trips Unlimited out of Saint Louis. Frances is an industry partner and personal friend who we are excited to work with to bring more tour options in 2025 and beyond!

January 28-February 12, 2025 - Southern Spain Staycation

March 22-30, 2025 - The Essence of Scotland & Iceland

May 1-4, 2025 - The Kentucky Derby

May 8-14, 2025 - Beauty of Arizona: Sedona

May 17-29, 2025 - Delights of Ireland

June 2-11, 2025 - Greece

October 5-12, 2025 - Southwest Splendor: The Mighty 5 and More



### Fly To Meet Us!

Rooted in the small town of Waldo, Wisconsin, we specialize in crafting unforgettable journeys for explorers everywhere. With the world at our fingertips through the internet, we can connect with travelers far beyond our local community. Whether you're from around the corner or across the globe, or if you know someone who'd love to join one of our extended tours despite living states away, we make it easy. From arranging airfare to coordinating shuttle services, we've got every detail covered. If you see one of our tours that you'd like to join us on, just give us a call, and let's make your next adventure a reality!



All-inclusive resorts in Punta Cana and Montego Bay offer a perfect winter escape, especially in January and February when the chilly weather at home makes a tropical retreat all the more appealing. These resorts provide a seamless experience with unlimited meals, drinks, and activities right at your fingertips, ensuring you can fully immerse yourself in relaxation and fun without any added stress. With pristine beaches, soft sands, and crystal-clear waters, you can soak up the sun while enjoying a refreshing cocktail. The resorts also offer a plethora of sports and activities, from snorkeling and kayaking to beach volleyball and nightly entertainment. This blend of luxurious amenities, stunning natural beauty, and boundless recreation makes for an ideal winter getaway, allowing you to rejuvenate and savor every moment of your tropical paradise.



### one-day tours

Saturday September 7th	The Ultimate Elvis: Victor Trevino; The Fireside Theater; Victor Trevino ses Ultimate Elvis Tribute Artist. Victor is mastered all eras of Elvis' music catalogue, ock n' roll of the 1950s to the sultry, bluesy sounds or the 68' comeback special.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$135
Tuesday September 17th	Sneaky Pete's Wild West Show - The Legacy Theater, Wisconsin Dells; Welcome aboard our tour to the wildest, rootin'-tootin' Wild West musical show this side of the Mississippi! You'll be hootin' and hollerin' as you saddle up for a rip-roarin' good time with singin', dancin; and shootin' galore!	Waldo - 10:00AM Saukville - 10:30AM West Bend SC - 11:00AM Allenton - 11:30AM	\$159 \$135 (Ages 3-11)
Thursday September 19th	<b>Oh Boy! Buddy Holly!</b> - Riverside Ballroom; The Riverside Ballroom was one of the last stops for the Winter Dance Party in 1959. While the ending was tragic, the music remains in our hearts all these years later. Let's celebrate Buddy Holly, the music he made, the artists he played with, the songs they sang, and the great tunes of the fifties.	Waldo - 8:00AM Saukville - 8:30AM West Bend SC - 9:00AM Allenton - 9:15AM Fond du Lac - 9:45AM Oshkosh - 10:15AM Appleton - 10:45AM	\$133
Sunday September 22nd	*MSO POPS: When The Saints Go Marching In - Bradley Symphony Center; Join newly-appointed Principal Pops Conductor, Byron Stripling, on a journey through the classic melodies that gave birth to the Blues, featuring hits made famous by the icons of the Jazz Age and New Orleans favorites like Bessie Smith, Muddy Waters, Ma Rainey, and Louis Armstrong.	Waldo - 11:30AM Saukville - 12:00AM West Bend SC - 12:30AM Germantown - 1:00PM	\$90
Friday September 27th	*Warrens Cranberry Festival - Join us as we travel to Warrens, Wisconsin for the their 51st annual Cranberry Festival. The fest features many attractions, including 850 arts & crafts and 350 flea market booths, cranberry marsh tours, and more!	Waldo - 6:00AM Saukville - 6:30AM West Bend SC - 7:00AM Allenton - 7:30AM	\$79
Thursday October 10th	LaCrosse Queen Cruise - LaCrosse, WI; Welcome to a spectacular one- dississispipi River during the perfect time of Minnesota are aglow in their entire fall so include a taste buffet style meal. Please h a very late return time!	Waldo - 7:00AM Saukville - 7:30AM West Bend SC - 8:00AM Allenton - 8:15AM	\$159
Friday October 11th	LaCrosse Queen Cruise - LaCrosse, WI; Welcome to a spectacular one-day river cruise along the Mississippi River during the perfect time of Minnesota are aglow in their entire fall so include a taste buffet style meal. Please h a very late return time!	Waldo - 7:00AM Saukville - 7:30AM West Bend SC - 8:00AM Allenton - 8:15AM Fond du Lac - 8:45AM	\$159
Friday October 11th	*Gemma New Conducts Sibelius - Bradley Symphony Center; Gemma New, "one of brightest rising stars in the conducting firmament", returns to guide the MSO through the adventure of Sibelius's Second Symphony. Opening the program is Szymanowski's Second Violin Concerto, a lyrical journey rich with color and made even richer in the hands of violin virtuoso Vadim Gluzman.	West Bend CR - 9:00AM Germantown - 9:30AM	\$90
Thursday October 24th	<b>China Lights</b> - Boerner Botanical Gardens; Brighten up your autumn evening with a visit to China Lights. Located on the nine-acre grounds of Boerner Botanical Gardens, celebrate Asian culture and experience a vibrant paradise of lantern sculptures. Enjoy a Chinese buffet dinner.	Waldo - 2:00PM Saukville - 2:30PM West Bend SC - 3:00PM Germantown - 3:30PM	\$99

Friday October 25th	1964 & The Steve Watts Band - The Fireside Theater; The Fireside's Band Shows are among the most popular shows that the theater presents. Now, to commemorate The Fireside's 60th Anniversary, we bring you a brand new show based on the music of the 1960's.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$135
Thursday October 31st	<b>Adult Halloween</b> - It's time to get your freak on! Join Personalized Tours for a day of mystery and intrigue that will leave you spellbound and craving more. On this spooky Halloween adventure, expect thrills and scares as we venture to mystery locations.	Waldo - 12:00PM Saukville - 12:30PM West Bend SC - 1:00PM Allenton - 1:15PM	\$89
Wednesday November 6th	<b>Garth Brooks Tribute</b> - Riverside Ballroom, Green Bay; Nashville recording artist Mark Hatt is coming back with his Garth Brooks Tribute and you don't want to miss it! Iconic hits like Rodeo, The River, Two of a Kind, Shameless, The Dance, and many more.	Waldo - 8:00AM Saukville - 8:30AM West Bend SC - 9:00AM Allenton - 9:15AM Fond du Lac - 9:45AM	\$133
Friday November 8th	Miracle on 34th Street - The Fireside Theater; Based on the beloved Christmas movie, Miracle on 34th Street is a big brassy Broadway musical with a heart. Macy's Thanksgiving Day Parade needs a new Santa. Enter Kris Kringle! Thus begins this funny, warm, tuneful, and inspirational musical as Kris proves his claim to the court.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$140
Sunday November 10th	*MSO POPS Bugs Bunny At The Symphony; Bradley Symphony Center; "What's up, Doc?" Warner Bros. Discovery presents Bugs Bunny at the Symphony! Follow Bugs Bunny and his Looney Tunes pals on their hilarious and unforgettable animated adventures while the musicians of the Milwaukee Symphony Orchestra perform the original score live under the big screen.	Waldo - 11:30AM Saukville - 12:00AM West Bend SC - 12:30AM Germantown - 1:00PM	\$90
Thursday November 14th	Miracle on 34th Street - The Fireside Theater; Based on the beloved Christmas movie, Miracle on 34th Street is a big brassy Broadway musical with a heart. Macy's Thanksgiving Day Parade needs a new Santa. Enter Kris Kringle! Thus begins this funny, warm, tuneful, and inspirational musical as Kris proves his claim to the court.	Appleton - 7:30AM Oshkosh - 8:00AM Fond du Lac - 8:30AM	\$140
Friday November 15th	*Reinhardt Conducts Beethoven - Bradley Symphony Center; Ruth Reinhardt, an elegant, versatile, and committed conductor in the search of expressive colors, helms this program, which includes Haydn's Symphony No. 80 - too often overlooked, this turbulent music turns storms to sunlight.	West Bend CR - 9:00AM Germantown - 9:30AM	\$85
Sunday November 17th	<b>Daniel O'Donnell</b> - Crystal Grand Music Theater, Wisconsin Dells; Join us as we travel to Wisconsin Dells to see the fabulous Daniel O'Donnell perform at the Crystal Grand Theater! One of the best loved entertainers of our time, both at home and abroad.	Waldo - 9:15AM Saukville - 9:45AM West Bend SC - 10:15AM Allenton - 10:30AM	\$199
Tuesday December 3rd	<b>Christmas In The Dells</b> - <i>Legacy Theater</i> ; Christmas In The Dells is a BRAND NEW multi-million dollar Christmas production that features sugar plum fairies, soaring angels, dancing elves, enchanted reindeer, Jolly Ol' Saint Nick, and the celebration of the birth of Christ. Don't forget about the amazing dinner feast too!	Waldo - 10:00AM Saukville - 10:30AM West Bend SC - 11:00AM Allenton - 11:15AM	\$159 \$135 (Ages 3- 11)
Thursday December 5th	Miracle on 34th Street - The Fireside Theater; Based on the beloved Christmas movie, Miracle on 34th Street is a big brassy Broadway musical with a heart. Macy's Thanksgiving Day Parade needs a new Santa. Enter Kris Kringle! Thus begins this funny, warm, tuneful, and inspirational musical as Kris proves his claim to the court.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$140

Saturday December 7th	<b>Cirque Du Soleil Songblazers</b> - The Weidner Center, Green Bay; Delivering the perfect harmony of guitar grooves and breathtaking moves, Songblazers is a one-of-a-kind theatrical production celebrating country music that pays homage to its legendary and modern day trailblazers.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Allenton - 8:45AM Fond du Lac - 9:15AM Oshkosh - 9:45AM Appleton - 10:15AM	\$169
Sunday December 8th	<b>Oak Ridge Boys</b> - Crystal Grand Theater; Every generation has its stars. A select few of them remain stars for generations. Fifty years after these legendary performers first stepped onstage together in the summer of 1973, this now legendary quartet continues to pack in crowds and bring down the house.	Waldo - 8:30AM Saukville - 9:00AM West Bend SC - 9:30AM Allenton - 9:45AM Appleton - 8:30AM Fond du Lac - 9:15AM	\$199
Thursday December 19th	<b>Daddy D Christmas</b> - Riverside Ballroom; Daddy D 18th annual Christmas show is here! It's time to celebrate the reason for the season! Festive and reverentadd funny, and you have "Daddy D Christmas." Join us for a matinee show at the Riverside Ballroom.	Waldo - 8:00AM Saukville -8:30AM West Bend SC - 9:00AM Allenton - 9:15AM Fond du Lac - 9:45AM	\$133
Sunday December 22nd	*MSO POPS Hometown Holiday Pops - Bradley Symphony Center; Bring the entire family to the Bradley Symphony Center for Milwaukee's favorite holiday tradition! Celebrate the season with a musical jubilee of cherished classics, yuletide carols, and festive sing-alongs with your one and only orchestra.	Waldo - 11:30AM Saukville - 12:00AM West Bend SC - 12:30AM Germantown - 1:00PM	\$90
Thursday January 30th	<b>Back In The Building; Elvis' 90th</b> - The Fireside Theater; In honor of Elvis' 90th birthday, The Fireside and Legends in Concert kick off the 2025 season with jumpsuits, black leather, swiveling hips, and leg-shaking, presenting their newest retrospective of Elvis' life in music told through the eyes of the world's best tribute artists.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$148
Sunday February 16th	*MSO POPS Casablanca - Bradley Symphony Center; "Of all the gin joints, in all the towns, in all the world, she walks into mine." Walk into Allen-Bradley Hall Valentine's weekend and experience one of classic Hollywood's most romantic tales on the big screen with live orchestral accompaniment.	Waldo - 11:30AM Saukville - 12:00AM West Bend SC - 12:30AM Germantown - 1:00PM	\$90
Friday February 21	*American Voices - Bradley Symphony Center; Music director Ken-David Masur conducts a powerful program highlighting three generations of American composers.	West Bend CR - 9:00AM Germantown - 9:30AM	\$85
Thursday March 6	<b>Back To The Bee Gees</b> - <i>Riverside Ballroom</i> , <i>Green Bay;</i> Back To The Bee Gees is a spectacular tribute that brings the iconic sounds of the Bee Gees to life. This show expertly captures the essence of the legendary trio with authentic performances of their timeless hits.	Waldo - 8:00AM Saukville - 8:30AM West Bend SC - 9:00AM Allenton - 9:15AM Fond du Lac - 9:45AM	\$135
Friday March 7th	*Mendelssohn's Third Symphony - Bradley Symphony Center; Beethoven's radiant reimagining of his Violin Concerto is seldom performed; for that reason, pianist Claire Huangci's rendition is a rare treat.	West Bend CR - 9:00AM Germantown - 9:30AM	\$85
Thursday March 13th	<b>West Side Story</b> - The Fireside Theater; From the first notes to the final breath, West Side Story is a theatrical event not to be missed. Shakespeare's Romeo and Juliet is transported to modern-day New York City as two young lovers find themselves caught between warring street gangs.	Waldo - 7:30AM Saukville - 8:00AM West Bend SC - 8:30AM Germantown - 9:00AM	\$148

# Extended Tours

# Waterfalls & Watercolors September 6-10, 2024

Known for its world-class climbing and hiking, the natural beauty of the Red River Gorge is breathtaking. A wealth of activities are available from zip-lining to underground kayak tours. This is the tour of a lifetime and perfect for an on-their-feet adventurer. The Red is often considered the best-kept vacation secret this side of the Mississippi. With its abundant natural beauty and geological formations like no other, it is sure to captivate you. In the gorge, there are an estimated 150 arches – a number surpassed only by Arches National Park in Utah. Our time at the Cliffview Lodge offers ample opportunity for independent adventure and discovery.



# CAPE COD CAPERS September 23-27, 2024 Island Hopping Adventure

Embark on a whirlwind journey through the vibrant coastal wonders of New England with our "Cape Cod Capers: Island Hopping Adventure"! From the moment you touch down at Boston's Logan International Airport, you'll be swept away on a wave of excitement. Feel the salty breeze as you settle into the luxurious Red Jacket Beach Resort, your home base for four nights of seaside bliss. Get ready to explore Martha's Vineyard and Nantucket, two iconic islands steeped in history and charm, where each street tells a story and every corner beckons with adventure. Cruise through the Cape's quaint villages, embark on thrilling whale watches or dune tours, and savor traditional New England lobster dinners as you create unforgettable memories. From sandy shores to scenic vistas, this journey promises laughter, discovery, and endless fun in the sun!

#### \$2649 Per Person Double

# September Mystery

Kansas, Missouri, Kentucky, or Maine Be assured our mysteries are always insane! Our tour department searched far & wide Atop mountains, deep valleys, to the ocean tide.

Let's zip away to our destination
Don't miss the bus with procrastination
Then off the freeway our coach will go 
To a simple time when life was slow.

Unique attractions we planned just for you And we'll enjoy plenty of delicious food too Take in the water or maybe the sand Perhaps an old fashioned in your hand!

North, South, East or West
Personalized Tours are always the best!
\$1199 Per Person Double

### Packers in Nashville SEPTEMBER 20-23, 2024

Join us for an unforgettable tour to vibrant Nashville, where the excitement of the Green Bay Packers taking on the Tennessee Titans is just the beginning! Immerse yourself in the heart of Music City, starting with a stroll down Broadway, where live music spills out of honky-tonk bars and the scent of mouthwatering Southern BBQ fills the air. As game time approaches, feel the energy surge at Nissan Stadium, where the Packers' fierce defense will clash with the Titans' powerhouse offense.

#### **\$2199 PER PERSON DOUBLE**

### New England Fall Foliage

september 26-October 10, 2024

The heart of New England during autumn is aglow with color as the leaves transform into their beautiful, fall colors. Join Personalize Tours as we make our way through the popular spots for falltime fun. New York, Vermont, New Hampshire, and Maine show us their splendor. We will have time to experience other cultural attractions and learn about these areas. If you have not seen New England during peak color, it is something you must add to your list, as it is an experience like no other.

#### \$5669 Per Person Double

#### COLORADO TRAIN ADVENTURE OCTOBER 1-7, 2024

Set off on an exhilarating seven-day journey through Colorado's historic railways and breathtaking landscapes. Begin with a warm welcome dinner in Denver before diving into the rich history of the Colorado Railroad Museum and the thrilling Georgetown Loop Railroad. Traverse the Rockies to Glenwood Springs, where hot springs beckon for relaxation. Explore Silverton and ride the Durango Silverton Narrow Gauge Railroad, then venture to Mesa Verde National Park to discover ancient cliff dwellings. Enjoy the healing waters of Pagosa Springs and a scenic Royal Gorge Route Railroad dinner train. Conclude with a thrilling ascent of Pikes Peak on the Pike's Peak Cog Railway. Depart from Denver Airport with cherished memories of Colorado's iconic trains and majestic mountains.

\$4529 PER PERSON DOUBLE



# Albuquerque Balloon Fiesta OCTOBER 4-9, 2024

THE ALBUQUERQUE BALLOON FIESTA IS ONE OF THE MOST PHOTOGRAPHED EVENTS IN THE WORLD. HUNDREDS OF BALLOON PILOTS AND ENTHUSIASTS GATHER IN THE HEART OF NEW MEXICO FOR THIS ANNUAL CELEBRATION OF THE CULTURE AND COLOR OF THE HOT AIR BALLOON. THERE IS ALSO TIME TO SEE SOME OF THE REGION'S GEMS. SUCH AS THE CITIES OF SANTA FE AND LOS ALAMOS, TRAVEL ALONG THE HIGH ROAD TO TAOS, PASSING THROUGH ANCIENT VILLAGES FOUNDED IN THE 1700'S AND STOP IN THE SPANISH VILLAGE OF CHIMAYO.

\$3549 Per Person Double\*\*

\*\*Price subject to change based on airfare at booking

### The Apostle Islands October 10-13, 2024

The islands are noted for high cliffs of reddish sandstone with many wave-formed arches caverns that develop magnificent scenery. The Apostle Island National Lakeshore has more lighthouses than any other site in the National Park System with 9 historic towers on 6 islands.

\$1229 Per Person Double



HE PACIFIC NORTHWES

October 7-14, 2024 Vacation in majestic coastal cities on this trip to the Pacific

Northwest featuring California

From the towering redwoods to the Golden Gate Bridge, you will

be amazed by what these cities

have to offer.

Clarksville, TN, is a charming town with history and roots branching to country and bluegrass artists that we all know and love. From Loretta Lynn and Conway Twitty, to Charley Pride and Johnny Cash. Hear from the children and grandchildren of these beloved artists.

\$2099 Per Person Double



An unforgettable journey of discovery and remembrance awaits you on a sojourn to Northern France on the 75th anniversary of Ddiscover Day. Westminster, London's connections to the war at Churchill's underground War Rooms. Immerse yourself in the history of Normandy's D-Day Landing Beaches and visit the Normandy American Cemetery. Pay your respect to the fallen men of the Commonwealth land forces with no known graves at Bayeux Memorial.





# October 15-23, 2024

Experience the magic of Ireland on a captivating tour that starts in Dublin, rich with culture and history. Marvel at the stunning Cliffs of Moher and then explore the picturesque landscapes of Killarney and the iconic Ring of Kerry. Enjoy panoramic views, charming villages, 🥕 and tranguil lakes, while uncovering more of Ireland's timeless beauty 🕺 and hidden treasures along the way.

\$4299 Per Person Double\*\*Price Subject To Change Based on Airfare At Booking 

# THE NATURAL STATE October 23-31, 2024

Arkansas, the hidden gem of nature's wonders, calls out to weary souls craving an escape from the chaos of daily life. With its majestic Ozark Mountains and charming Hot Springs National Park, this state is a playground for outdoor lovers. Prepare to be awestruck by cascading waterfalls, unwind in natural hot springs, and dive into the fascinating history of the area. Arkansas welcomes all adventurers and relaxation seekers alike, promising a wild ride or a peaceful retreat amidst nature's embrace.

\$2899 PER PERSON DOUBLE

### Northern Lights of Finland

On an adventure to the top of the world, experience a side of life that feeds the imagination and leaves you forever enchanted with Finland, "Daughter of the Baltic." Escape to Finland's northernmost winter wonderland as we venture into magical Lapland. Like a storybook come to life, Lapland's culture is steeped in myth and legend. Relish encounters with reindeer and unspoiled views of the northern lights. Spend two nights in your very own Finnish log cabin, indulge in a personal sauna, and more. Trek north towards Inari on a chase for the Northern Lights.

> \$5729 Per Person Double \*Price Subject To Change Based on Airfare at Booking\*

November 6-14, 2024

Costa Rica, a land of unimaginable beauty and untouched natural wonders. Despite being only the size of West Virginia, Costa Rica is one of the most biodiverse countries in the world. Home to more than 500,000 species, you're sure to be amazed as you see such creatures as the blue morpho butterfly, scarlet macaws, the two-toed sloth, or maybe even an elusive jaguar. This once-in-a-lifetime tour will get you in touch with your wild side! Don't miss out on this amazing itinerary, which includes 2 National Parks, a canopy walk, the Arenal Volcano, and more.

\$3775 Per Person Double

NOVEMBER 12-16, 2024

Experience the magic of the holiday season on a festive tour in Ohio featuring Branson-style entertainment and fun. Immerse yourself in the Christmas spirit with visits to enchanting attractions like Castle Noel, Christmas Story House, and the Warther Museum Festival of Trees. Enjoy a delightful journey filled with entertainment, music, and yuletide cheer as you explore the best of holiday-themed experiences in Ohio. Get ready for a memorable adventure that will leave you with lasting memories and plenty of Christmas joy!

\$1549 PER PERSON DOUBLE



Portugal is a country that is brimming with stunning landscapes, savory dishes, folkloric charm, and colorful cities & towns with centuries of history and many tales to tell. Renowned for its explorers who sailed the seven seas, its fine wines, and villages with medieval charm, Portugal has some of the best of what Europe has to offer. On this trip we will delve into unique delights of Portugal, from the cobbled streets of Lisbon to the rolling hills with vineyards of the Duero Valley.

\$4389 Per Person Double

Hawaii Grand Adventure

Embrace the spirit of "Aloha" on a leisurely 4-island tour of Hawaii featuring 3-night stays each in Oahu, the Big Island (Kona), Maui and Kauai. Enjoy your luxurious beachfront hotel in Waikiki. Remember Pearl Harbor and visit the USS Arizona Memorial. Embark on a wonderful drive along Oahu's famous North Shore. Take in the natural beauty of Hawai'i Volcanoes National Park on the Big Island. Admire the hula dance, an ancient Polynesian art form. Visit a coffee farm in Kona and learn about the coffee bean's journey from tree to cup,

\$7979 PER PERSON DOUBLE \*Price Subject To Change Based On Airfare At Time Of Booking\*



NOVEMBER 6-11, 2024

Christmastime is hands-down our favorite time of year in the Ozarks. We could talk for days about the spectacular displays of lights, broadway-style shows, comfort foods, and that warm holiday feeling that rushes through your soul while spending time in this beloved town. For more than a guarter century, Branson has made its holiday lineup of events a treasured tradition that you don't want to miss. Even if you have been to Branson before, the Christmas celebration is like no other and warrants another trip to this live entertainment capital. It truly is a magical celebration.

\$1629 PER PERSON DOUBLE



From the remote mountains of Big Bend to the dense forests of the Piney Woods, and the warm waters of the Gulf Coast to the refreshing river of the Hill Country, Texas boasts an enticing array of landscapes to explore. As any longtime Texan will tell you, there is no better way to experience the vastness and diversity of the state than to let your tour planner show you "The Lone Star State." Opportunities for adventure abound; we will be inspired by the open road as we venture across Texas. Texas is home to five of the country's 15 largest cities. The beauty of each - much like Texas as a whole - is their uniqueness. From the cattle drives in Fort Worth to the historic San Antonio Missions to one of the most culturally diverse urban areas in the country in Houston. We are needing 4 for people on this tour...

#### **\$3299 PER PERSON DOUBLE**



It's the most wonderful time of the year in Branson! As the holiday season approaches, the community of Branson prepares for a festive time of cheer and fun. Personalized Tours will be joining in this celebration as Branson is aglow for the holidays. When you visit America's Christmas Tree City during the holiday season, it's an unforgettable experience. With 6 festive Christmas shows and many delicious meals, there's no wonder this is known as one of the most festive holiday cities across the United States.

\$1639 PER PERSON DOUBLE

FRANKENMUTH'S

Frosty Festivities

DECEMBER 9-12, 2024

Step into a winter wonderland of festive charm with our exclusive Christmas Time Tour to Frankenmuth! Nestled in the heart of Michigan, Frankenmuth boasts a magical atmosphere year-round, but during the holiday season, it truly comes alive with the spirit of Christmas. Join us as we embark on a journey through this quaint Bavarian village, adorned with twinkling lights, decorated storefronts, and the warm aroma of freshly baked gingerbread. From enchanting holiday displays to traditional German delights, our tour promises a memorable experience filled with joy, nostalgia, and the timeless magic of the season.

\$1229 PER PERSON DOUBLE

## CHRISTMAS MARKET MAGIC

#### Exploring Great Britain's Festive Delights November 29 - December 8, 2024

Embark on a festive journey across the charming landscapes of Great Britain with our 'Christmas Market Magic' package. From the historic halls of Windsor Castle to the quaint villages of the Cotswolds, immerse yourself in the holiday spirit as you explore iconic landmarks and vibrant markets. With delightful experiences at every turn and the magic of the season in the air, this package promises an unforgettable festive adventure through the heart of Great Britain.

\$4999 Per Person Double



Step into a world of festive wonder with Personalized Tours and experience Christmas in ways you never have before. This enchanting journey invites you to explore the rich tapestry of cultures right in the heart of the Midwest. From vibrant markets echoing with the spirit of Christmas to immersive stops celebrating diverse traditions, this tour promises a unique blend of global flavors and local Nebraska charm.

#### \$1899 Per Person Double



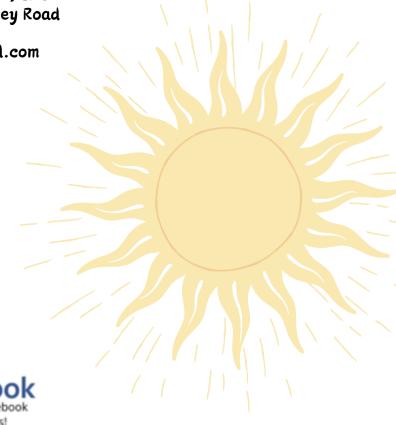
From enchanting light displays to festive exhibits, Grapevine is the perfect destination to immerse yourself in the holiday spirit. The streets come alive with the sights and sounds of Christmas, offering a magical experience for visitors of all ages. Enjoy the warmth of the season as you sip on hot cocoa, browse through charming shops for unique gifts, and delight in the joy of being surrounded by twinkling lights and cheerful carolers. With something for everyone to enjoy, a visit to Grapevine during the holiday season is sure to be a memorable and heartwarming experience. Come join us in celebrating the most wonderful time of the year in the Christmas Capital of Texas!

\$2899 PER PERSON DOUBLE

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## 2025 Tour Look Ahead

**January** Punta Cana

Key West

February Montego Bay

Florida and The Pink Shell

March Treasures of Croatia & Slovenia

Shades of Ireland

April Australia's Outback to New Zealand

Palm Springs Laurel Mississippi

May Pacific Northwest and California

Sedona Waco Fly Kentucky Derby South Dakota

**June** Canadian Rockies

Opryland 100th Anniversary

Fly Mystery

July Nova Scotia and Canadian Maritimes

Traverse City Fireworks Home on The Range Bridges and Balloons Cheyenne Frontier Days August Alpine Swiss Villages & Rails

August Mystery

September Iceland: Land of Fire & Ice

Niagara Falls

European Circle Tour Mississippi River Cruise

Maine, Vermont, and New Hampshire

November Kenya Safari

Colors of Morocco

December San Antonio Holiday

Nashville Country Christmas Vienna & Markets of the Danube

